







Technical Specification	n	
Diameter	16-32mm	
Typical Applications Step Increments	16.5, 20.5, 25.5, 32.5	
(mm)		
Max Material	3.5mm	
Thickness		
Start Diameter	Approx 11mm	

## Acel part number AC0273

## Pro-Step Drill Bit 16-32mm

Perfect for consistently accurate holes in trunking and sheet steel.

Laser etched diameter markings allow repeat production of error free, reliably accurate holes.

Fully ground body profile for perfectly round burr free holes.

Precision ground, tapered cutting edges allow material up to 6mm to be drilled.

## Made in Sheffield

Pro-Step can be used in: Sheet steel, Non-ferrous metals, Plastics, Formica, Plywood

Pro-Step is ideal for:

Easily opening up existing holes.

Jobs which require specific tools with diameters suitable for ISO threads and clearance holes.

Applications where many different diameters are required which are available on one tool.

10-AC0273-2021-V1

