



Acel part number AC0274

Pro-Step Drill Bit 12-25mm (ISO)

Perfect for consistently accurate holes in trunking and sheet steel.

Laser etched diameter markings allow repeat production of error free, reliably accurate holes.

Fully ground body profile for perfectly round burr free holes.

Precision ground, tapered cutting edges allow material up to 6mm to be drilled.

Made in Sheffield

Pro-Step can be used in: Sheet steel, Non-ferrous metals, Plastics, Formica, Plywood

Pro-Step is ideal for:

Easily opening up existing holes.

Jobs which require specific tools with diameters suitable for ISO threads and clearance holes.

Applications where many different diameters are required which are available on one tool.

Technical Specification

Diameter	12-25mm (ISO)
Typical Applications	10.5 Core size for M12x1.5 conduit thread (tapping)
Step Increments (mm)	12.5 Clearance for 12mm conduit
	14.5 Core size for M16x1.5 conduit thread (tapping)
	16.5 Clearance for 16mm conduit
	18.5 Core size for M20x1.5 conduit thread (tapping)
	20.5 Clearance size for 20mm conduit
	23.5 Core size for M25x1.5 conduit thread (tapping)
	25.5 Clearance size for M25 conduit
Max Material Thickness	6mm (tapping) 3mm (clearance)
Start Diameter	Approx 6.5mm

10-AC0274-2021-V1